





New Product Release November 2015

Additional Waukesha® VHP Gasket Sets Now Available at Interstate-McBee

Interstate-McBee has added additional Cylinder Head Gasket Sets for **Waukesha® VHP** engine applications. The two newest entries enable quality and cost effective top end overhaul on the 8.5 inch bore I6 & 12V engine models. Many of the kit components are produced in Cleveland at our ISO 9000 gasket facility where kit assembly is done as well.

Engine Model	Part Number	Description
F2895G / L5108G / L5790G	M-G-977-45	
F2895GL / L5108GL / L5790GL Lean Burn	M-G-977-48	Single Head Replacement Set
L5794GSI	M-G-977-69	

Each Gasket Set features:

- 1. A steel reinforced rocker cover gasket
- 2. Copper flashed exhaust gaskets containing hightemperature rated water seals
- 3. A graphite composite cylinder head gasket with steel reinforcement
- 4. Intake manifold gaskets produced by Interstate-McBee with "expanded steel" core construction
- 5. High temperature rated "Viton" seals



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Expanded Coverage for High Horsepower Cummins® QSK45/QSK60

Interstate-McBee builds onto our high horsepower heritage and now offers Gasket Sets for the **QSK45/QSK60** engine models. These high displacement models utilize system oriented modular gasket sets designated by engine "quadrant" location. Our initial offering includes the Cylinder Head Sets as well as the Aftercooler Gasket Sets. Both are needed for a top end engine overhaul.

Look to Interstate-McBee for more modular sets coming soon.

See the accompanying table for part numbers and basic application.



Engine Model	Description	Part #	Engine Qty
QSK60 – HPI Injection	Gasket Set - Quadrant Cylinder Head	M-4089200	4
	Gasket Set - Quadrant Aftercooler	M-4089201	4
QSK60 – Common Rail Injection	Gasket Set - Quadrant Cylinder Head	M-4955370	4
	Gasket Set - Quadrant Aftercooler	M-4955369	4
QSK45 – HPI Injection	Gasket Set - Quadrant Cylinder Head	M-4089231	4
	Gasket Set - Quadrant Aftercooler	M-4089232	4
	Gasket Set - Single Cylinder Head	M-4089083	AR

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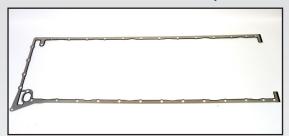




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More Individual High Horsepower Cummins® Components Now Available

M-2888747 Gasket - Oil Pan Adaptor



This optional service gasket is a metal carrier edge molded assembly for use on **K/QSK19** engines.

This new style construction helps eliminate oil leaks at the block to adaptor joint on problematic units in service. By design the metal carrier portion eliminates uneven clamping load at the mating surface.

Expanded Coverage of Cummins® ISX Fuel Injection Kits

Expanding our Cummins® ISX coverage, Interstate-McBee is now offering M-4025063-OH External Seal Kit for popular Cummins® ISX injectors. This comprehensive kit contains the lip type seal for the plunger, the spiral locking pin, the M-4025062 o-ring kit and both filter screens to service a single injector.

Contact Interstate-McBee for details.



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Additional Cummins® Components from Interstate-McBee

M-5292708 Thermostat Kit 180°

Use this Thermostat Kit to service the increasingly popular Common Rail Injection ISB/QSB 6.7L & 4.5L engines meeting TIERIII & IV emissions. This kit is comprised of one vented thermostat and a mounting seal ring.





M-2871452 Gasket - Aftertreatment Assembly

M-2871453 Gasket - Aftertreatment Assembly

The above pictured gaskets are used when servicing and inspecting the aftertreatment assemblies on the two most common sized particulate filters used on **Mid-Range to Heavy Duty Cummins®** Automotive models. These gaskets are designed to withstand the high temperatures generated in these devices. Unlike some competitive gaskets which are constructed from laminated gasket material, the Interstate-McBee gaskets use graphite composite with wire mesh reinforcement similar to the OEM construction.

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New Items Added for Caterpillar® G3500

M-2064484 Valve Seat - Intake



This high temperature, USA manufactured alloy valve seat is applicable to **G3500** engines operating on landfill gas. This seat has a swirl plate cast in for proper air mixture in these demanding applications.

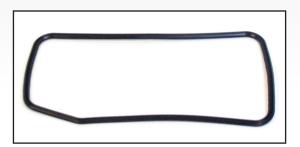
The **M-2064484** is found in "low restriction swirl" configuration cylinder heads. Interstate-McBee also offers the M-1225963 for large swirl applications.

Contact Interstate-McBee for exact applications.

M-2775833 Seal - Press in Place

Interstate-McBee is now stocking the "clipped corner" Camshaft Cover Press in Place Seal for popular **Caterpillar® 3500** engine applications. These new seals can be found in many later model 3500 applications.

Contact Interstate-McBee for more details.



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Additional Caterpillar® D3400 and G3400 Parts

M-1006889 Bridge - Valve



Now available from Interstate-McBee is the **M-1006889** Bridge Valve for use in **Caterpillar® G3406** applications that have been updated to the "long" style cylinder head. These new bridges are floating design and do not rest on a dowel like the previous versions. The M-1006889 can also be found in certain **D3408** and **D3412** applications that use the floating bridge design.

Interstate-McBee is now offering Connecting Rods for the popular **C15/C18** engines. These are new rods and a core deposit or exchange is not required. Four high strength bolts are included with the assembly for a complete replacement of the component.

M-2243245 Rod - Connecting



M-3221126 Liner – Cylinder M-2588117 Gasket Set – Single Cylinder Liner

Also available for C18/C32 engine applications, Cylinder Liner and Liner Seal Kits. Unlike other cylinder liners on the market, the Interstate-McBee cylinder liner is manufactured with high strength alloy material for superior wear and strength for this demanding application. The M-2588117 Liner Seal Kit contains the seals and filler band needed to install one cylinder liner in an engine block.

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Navistar® DT466E Injector Harness Now Available

Interstate-McBee is now stocking M-1889905C91 Internal Injector Harness used on Navistar® applications found in DT466E Engines for 1994-1999 model years. This one piece harness features a metal carrier attached to the wiring harness with metal spill deflectors. This can also be used for replacement of the harness used on the 2000-2003 model year engines.

Contact an Interstate-McBee representative for exact applications.



Continued Expansion for Interstate-McBee

In a continuing effort to stock the broadest amount of parts and improve delivery time to our customers, Interstate-McBee has added an additional 420,000 cubic feet of warehouse space to our main warehouse in Cleveland, Ohio. This additional space will help maintain stock levels not only in Cleveland but also in our Houston TX, Miami FL, and Santa Fe Springs CA, warehouses as well, giving us the ability to assure your part is in stock when you need it.





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